



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total
PO038983	ACI001-VC	25	1	Net 30	M304S16GA	304/316 Sheet .063 : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL- S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf				96	2/26/2018	96		S044941	Stock	2/23/2018	\$ 6.51 / sf	0		\$624.81
Total:										96		96								\$492.21

Plex 2/23/2018 10:41 AM Dart.Dubois.Pascal



DELIVERY - CLIENT

CO00074892

ACIER OUELLETTE INC.

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Customer N° CL10001056
Date 2018/02/20
Delivery date 2018/02/21
Your order N° 38983
Processed by Josianne Bourdon
Salesman
Carrier OUELLETTE VALLEYFIELD
Credit Terme Net 30 Days
Page 1

Billed to

DART AEROSPACE LTD
1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Instruction F-M

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
1 SHEET SS 16G SS304-2B (4 X 8) FESS-16G483042B 3419 3 X 4' X 8' HEAT	252.00	96.00	PI2_\$CLB		8x4x8		96			
PALETTE										
"MILL TEST"										
Heat: 208x										
DAS 44 B-89										
FEB 23 2018										

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total Weight (Lbs) : 252.00

NIR : R-109516-6

Prepared By : MH/DD
Verified By : [Signature]

Delivered By : [Signature]
Time

Y M D

Customer's Signature

Date

Total (\$CAD)

**ACIER OUELLETTE INC.**

935, Boul. du H vre

Salaberry de Valleyfield (Qu bec) J6S 5L1

T l.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248

Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

**Autorisation de
retour****Retourn  par**

DART AEROSPACE LTD

1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Par Facturation -

Livr   

, Ontario,

CHANTAL LAVOIE - 613-632-5200

N  transaction

RMA0001173

Date

2018/02/20

N  de client

CLI0001056

Repr sentant**D lais de retour****R f rence**

038983

Page

1

N  de produit et description**U/M****Qt  autoris e**1 **3419**

SHEET SS 16G SS304-2B (4 X 8)

FESS-16G483042B

3 X 4' X 8'

MILL TEST NON-CONFORME

PI2_\$CLB

96.00

Approuv  par

Date : _____

Re u par

Date : _____



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038983

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

PO No: PO038983

PO Date: 2/7/18

Due Date: 2/12/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lacelle, Linda
Phone: llacelle@dartaero.com

REVISES

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

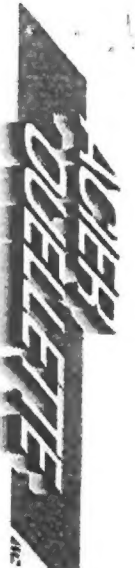
Special Comments: quotation sou0084311

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
11	M303B1.000X03.000		303 Bar 1" X 3' : MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE receive ft	Firmed	2/28/18	24 ft	0 ft	24 ft	\$74.41/ft	\$1,785.84
12	M303B1.000X1.000		M303B1.000 X 1.000 : MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE receive ft	Firmed	2/28/18	24 ft	0 ft	24 ft	\$20.94/ft	\$502.56
23	MT-4140-B- 1.000X6.250		4140 Steel Bar 1.000 X 6.250 : AISI 4140N STEEL BAR PER MIL-S- 5626, AMS 6382, AMS 6349, AMS 6529 receive ft	Firmed	2/28/18	4 ft	0 ft	4 ft	\$61.25/ft	\$245.00

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
25	M304S16GA		304/316 Sheet .063 : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S- 5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf	Firmed	2/26/18	96 sf	0 sf	96 sf	\$6.50863/sf	\$624.83
<div style="text-align: right;"> <p>96^{sf} DAS 11 9-89 FEB 23 2018</p> </div>										
Line Item Note		replacement mat'l need credit for line #1 mat'l was not to spec's								
									Grand Total:	\$3,158.23
Order Notes										
<p>Procurement Quality Clauses</p> <p>A005 right of entry</p> <p>A012 chemical and physical test report</p> <p>A016 personnel qualification</p> <p>A017 raw material identification (as applicable)</p> <p>A026 certification of material conformance</p> <p>A041 quality management system</p> <p>A042 dart notification by supplier</p> <p>A043 retention of quality documents</p> <p>A048 counterfeit parts avoidance, detection, mitigation and disposition program</p> <p>A049 supplier awareness</p> <p>Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.</p>										

Plex 2/23/18 9:01 AM dart.lavoie.chantal



ACIER OUELLETTE INC.

Order - Sales

Copy

CO00074892

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 MH: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 MH: 514-336-4246 Ext.: 866-456-4242

Customer N°

CL10001056

Date

2018/02/20

Delivery date

2018/02/21

Your order N°

38983

Processed by

Josianne Boudon

Salesman

Carrier

OUELLETTE VALLEYFIELD

Credit Terme

Net 30 Days

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.

HAMKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Page

1

Product Description	Weight	qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
1 SHEET SS 16G SS304-2B (4 X 8) FESS-16G483042B 3419 3 X 4' X 8' HEAT	252.00	96.00	PIZ_QLB	3.00							
<div>Heat: 208 X PL</div>											
Total Weight (LBS) : 252.00				MIR : R-109516-6							

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc." until payment is made in full, complete and cashed. All hot materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and its warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :

Verified By :

Delivered By :

Time

Customer's Signature

Y M D

Total (\$CAD)

Deposit

Balance

706.06

0.00

706.06



North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

METALLURGICAL TEST REPORT

6870 Highway 42 East
Guelph, KY 41045-9615
(502) 347-6000

Certificate: 344804 3 Matl To:
Customer: 007035 51C

Shid To:

Date: 12/08/2016 Page: 1

Steel: 304
Finish: 2B

Your Order: 786640

NAS Order: PN 0074042 05

Corrosion: ASTM A242/15 A/100sand-OK

PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED, UNS 30400
ASTM A240/15B, A480/15, A566/15, A592, A3240/15, A480/15, A566/15
ONLY ON FOLLOWING ASTM: A3240/15, A480/15, A566/15
ONLY ON FOLLOWING ASTM: A3240/15, A480/15, A566/15
A480: 55133 3000X, HIL-B-5059D AMPSD3 (X CROWN MAX)
MAX: PER0175/150 15156-312009 A, PER0103/671008760D-A X NAS FEM
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

REMARKS:

Mat'l is free of Mercury Contamination. No void repairs.
EN 1020412004 3.1, NOS 1 & 2 Compliant
Material is free of Radioactive Contamination
Steel Making Process: EAF, ROD, & Cont. Casting
Product Mfg. by a Quality Mfg. Sys. in Conf. w/ISO 9001
Heat-treated & Manufactured in the USA; Mat'l is DRAM Compliant
Heat-treated & Manufactured in the USA; Mat'l is DRAM Compliant

Product Id	Coil #	Shid # Thickness	Width	Weight	Length	Matl	Pieces	Commodity Code
03200X A	03200X A	.0600	48.0000	19.260	COIL	7	1	74266053

CHEMICAL ANALYSIS

CM(Country of Mfg) ESP(Spanish US(United States) ZAG(South Africa) JP(Japan)

Lab Accreditation Bureau, ISO/IEC 17025, Certificate# 12323
Chemical Analysis per ASTM A751/144

HEAT	CM	C %	CR %	CU %	NI %	NO %	N %	NI %	P %	S %
208X	US	.0695	18.2675	.0255	1.8205	.2765	.0669	8.0075	.0275	.0010

BR %

.3385

MECHANICAL PROPERTIES

Product Id	Coil #	1/4 DTS	20C	24 YB	20C ELONG	% Hard	Tall	Grain
03200X A	03200X A	FT	96.51	46.84	51.36	84.00	87.00	8.00

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

KRIS LARK

12/08/2016

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED

SPECIFICATION
MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240

FINISH:

FINISH IDENTIFIER
UNPOLISHED No. 1
UNPOLISHED No. 2D
UNPOLISHED No. 2B
POLISHED No. 3
POLISHED No. 4
BUFFED No. 6
BUFFED No. 7
BUFFED No. 8

PART NUMBER:

M304S TT GA #P
(GA)

WHERE "TT" = GAUGE THICKNESS
WHERE "P" = FINISH IDENTIFIER

EG. 16 GAUGE SS SHEET 2B FINISH = M304S16GA
EG. 16 GAUGE SS SHEET No. 4 POLISHED = M304S16GA4P

GAUGE THICKNESS REFERENCE:

GAUGE	NOM. THICK. (IN)	THICKNESS RANGE (IN)
26	0.01875	0.0178 - 0.019
25	0.021875	0.0199 - 0.023
24	0.025	0.024 - 0.026
23	0.028125	0.027 - 0.029
22	0.03125	0.030 - 0.032
21	0.034375	0.033 - 0.035
20	0.0375	0.036 - 0.040
19	0.04375	0.041 - 0.046
18	0.050	0.047 - 0.052
17	0.05625	0.053 - 0.058
16	0.0625	0.059 - 0.065
15	0.0703125	0.066 - 0.072
14	0.078125	0.073 - 0.083
13	0.08625	0.084 - 0.096
12	0.100375	0.089 - 0.114
11	0.125	0.113 - 0.130
10	0.140625	0.131 - 0.145
9	0.15625	0.146 - 0.160
8	0.171875	0.161 - 0.176
7	0.1875	0.182 - 0.194
6	0.2031	0.194 - 0.212
5	0.2188	0.201 - 0.228
4	0.2344	0.225 - 0.243
3	0.2500	0.238 - 0.262
2	0.2656	0.254 - 0.278
1	0.2813	0.269 - 0.293
0	0.3125	0.301 - 0.325

RELEASED
2015 FEB 04
ECN 15-322

D	ADDED GAUGES 0.7.	AIS	15.01.06
C	DEFINED FINISH OPTION (2N C6) AND EXAMPLE OF MATERIAL P/N WITH FINISH OTHER THAN 2B (2N B5).	MB	12.09.20
B	REFORMAT DWG. ADD ASTM/ASME SPECS (2N D8-1). ADD GAUGE REF (C8-1). REF PAR 08-020A	CP	08.06.01
A	NEW ISSUE	DS	01.09.24
REV	DESCRIPTION	BY	DATE
DESIGN	DS		
DRAWN	AS		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	15.01.06		
COPYRIGHT © 2001 BY DART AEROSPACE LTD.			
ALL RIGHTS RESERVED. NO PART OF THIS DRAWING MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.			
DART AEROSPACE LTD		REV. D	
HAWKESBURY, ONTARIO, CANADA		SHEET 1 OF 1	
DRAWING NO. M304S		SCALE	
TITLE 304/316 SS SHEET		NTS	



North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

Certificate: 244804 3 Mail To:

Ship To:

Date: 12/08/2016 Page: 1

Customer: 007035 516

Steel: 304
Finish: 2B

Your Order: 786640

NAS Order: PN 0074042 05

Corrosion: ASTM A262/15 A, 180 Bend-OK

PRODUCT DESCRIPTION:

STAINLESS-STEEL COIL, C.R. ANNEALED & PICKLED, UNS 30400
ASTM A240/245, A480/15, A666/15, ASME SA240/15, SA666/15
CHEM ONLY ON FOLLOWING ASME: A276/16, A479/16, A484/15, A312/16
AMS: 5513/2 MARK, MIL-S-5059D AMEND 3 (X CROWN REAS)
NACE MR0175/ISO 15156-3:2009 A, MR0103/07, Q98765D-A X MAG PENN
MIN. SOLUTION ANNEAL, TEMP 1900F, WATER QUENCHED

REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.
EN 10204:2004 3.1, Rows 1 & 2 Compliant
Material is Free of Radioactive Contamination
Steel Making Process: EAF, AOD, & Cont. Casting
Product Mfg. by a Quality Mfg. Sys. in Conf. w/ISO 9001
*Melted & Manufactured in the USA; Mat'l is DPAS Compliant
*Melted & Manufactured in the USA; Mat'l is DPAS Compliant

Product Id	Coil #	Skid #	Thickness	Width	Weight	Length	Mark	Pieces	Commodity Code
03208X A	03208X A		.0600	48.0000	15.260 COIL		7	1	74264052

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	C %	CR %	CU %	MN %	MO %	N %	NI %	P %	S %
208X	US	.0495	18.2675	.4255	1.8285	.2765	.0659	8.0075	.0275	.0010

GI %

.3365

MECHANICAL PROPERTIES

Product Id#	Coil #	1 d 0.1 KSI	UNS	20C KSI	2% YS KSI	20C ELONG %-2"	% HARD RB	Tell Hard	Grain No.
03208X A	03208X A	F T	96.91	46.84	51.38	84.00	87.00	8.00	

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

KRIS LARK

12/08/2016